

Product code: 479377

# **DOMOPOL 5193 70 X**

# **Saturated Polyester Resin**

#### Specification:

Property	Range	Method / According to standard
Non-volatile matter	69 - 71%	MH1155 / ISO 3251
Acid value on solid resin	max. 12 mg KOH/g	MH1051 / ISO 2114
Hydroxyl value on solid resin	95 - 105 mg KOH/g	MH1052 / ISO 4629
Viscosity, 23 °C	2000 - 3000 mPa·s	MH1007 / ISO 3219
Colour	max. 3 Gardner	MH1124 / ISO 4630

#### **Typical properties:**

Property	Value
Flash point	27 °C

## **Applications:**

- >> Domopol 5193 70 X is intended for automotive primer surfaces and metallic base coats.
- >> It may as well be used for outdoor durable, nonyellowing one coat stamping and deep drawing coil-coating systems for aluminium, sheet steel and tin sheet.

### Storage:

The resin should be stored indoors in its original, unopened and undamaged container in a dry place at storage temperatures below 35 °C, for up to 12 months. Exposure to direct sunlight should be avoided.

#### Disclaimer

This data is based on experience, for its completeness, we assume no liability. As we take no influence on the processing, it lies within the obligation of the customer to test, whether it is suitable for the intended purpose, before using the product. Any change in the processing procedure, the environmental conditions or the failure to comply with instructions may unfavorably influence the result. This Technical Datasheet is available on our website at www.helios.si. Should there be any discrepancies between this document and the version that appears on the website, then the version on the Website will take precedence.

Copyright © Helios Resins & Atcoat | www.resinshelios.com | www.atcoat.com

Issue Date: March 2025

Page: 1/1