

Product code: 478421

DOMOPOL 5169 50 SAB/DBE ND

Saturated Polyester Resin

**Specification:**

Property	Range	Method / According to standard
Non-volatile matter	49 - 51%	MH1155 / ISO 3251
Acid value on solid resin	0 - 3 mg KOH/g	MH1051 / ISO 2114
Viscosity, 23 °C	3000 - 5000 mPa·s	MH1007 / ISO 3219
Colour	max. 3 Gardner	MH1124 / ISO 4630

Typical properties:

Property	Value
Solvent ratio	Aromatic solvent 150 ND / Dibasic ester = 2 / 3
Molecular weight	5000
Flash point	63 °C
Hydroxyl content on solid	1.1%
Bio-based content on solid	24%
Total renewable content on delivery form	12%

Remarks:

The bio-based content is 24% of the dry matter via a biomass balance (BMB) approach as certified by the ISCC PLUS. The certificate can be issued upon request.

Solubility:

- » Soluble in esters and glycol ethers.
- » Limited solubility in aromatic hydrocarbons.

Compatibility:

Compatible with amino resins and blocked polyisocyanate resins.

Applications:

- » Domopol 5169 50 SAB/DBE ND is especially recommended for primers for hot dip galvanized steel and primers for aluminium.
- » It can be used in coil coating onecoat systems.
- » It may also be suitable for appliance finishing and for metal decorating enamels.

Storage:

The resin should be stored indoors in its original, unopened and undamaged container in a dry place at storage temperatures below 35 °C, for up to 12 months. Exposure to direct sunlight should be avoided.

Disclaimer

This data is based on experience, for its completeness, we assume no liability. As we take no influence on the processing, it lies within the obligation of the customer to test, whether it is suitable for the intended purpose, before using the product. Any change in the processing procedure, the environmental conditions or the failure to comply with instructions may unfavorably influence the result. This Technical Datasheet is available on our website at www.helios.si. Should there be any discrepancies between this document and the version that appears on the website, then the version on the Website will take precedence.

TECHNICAL DATASHEET

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