

Product code: Provisional

# **DOMACRYL 975**

## **Polyester Resin**

### Specification:

Property	Range	Method / According to standard
Viscosity, 23 °C	20 - 60 mPa·s	MH1007 / ISO 3219
Colour	max. 1 Gardner	MH1124 / ISO 4630

## **Typical properties:**

Property	Value
Appearance	Opaque liquid

#### Remarks:

- >> Low viscosity polyester resin used for permanent cold plastic road markings.
- Markings based on Domacryl 975 are permanently elastic, weather resistant and resistant to abrasion.
- Domacryl 975 contains paraffin which tends to float when stored for a long period of time at lower temperatures. Therefore, the binder must be homogenized before use by stirring.
- Domacryl 975 is amine pre-activated.

## **Applications:**

- >> Binder for two component road markings, hardened with dibenzoyl peroxide.
- Used for marking of pedestrian crossings, stop lines, direction arrows and safety markings with increased night visibility and for profiled markings.
- Particularly suitable for manual application by smoothing trowels or application with draw box units.
- >> Recommenced layer thickness is 1 2 mm.
- >> Recommended application temperature is between 5 and 35 °C.

## Storage:

The resin should be stored indoors in its original, unopened and undamaged container in a dry place at storage temperatures between 5 °C and 25 °C, for up to 6 months. Exposure to direct sunlight should be avoided.

#### **Disclaimer**

This data is based on experience, for its completeness, we assume no liability. As we take no influence on the processing, it lies within the obligation of the customer to test, whether it is suitable for the intended purpose, before using the product. Any change in the processing procedure, the environmental conditions or the failure to comply with instructions may unfavorably influence the result. This Technical Datasheet is available on our website at www.helios.si. Should there be any discrepancies between this document and the version that appears on the website, then the version on the Website will take precedence.

Issue Date: February 2025

Page: 1/1