

Product code: 419928

# **DOMACRYL 5428 70 BAc**

# **Hydroxy Acrylic Resin**

### Specification:

Property	Range	Method / According to standard
Non-volatile matter	69 - 71%	MH1155 / ISO 3251
Acid value on solid resin	max. 15 mg KOH/g	MH1051 / ISO 2114
Hydroxyl value on solid resin	80 - 100 mg KOH/g	MH1052 / ISO 4629
Viscosity, 23 °C	1500 - 2500 mPa·s	MH1007 / ISO 3219
Colour	max. 100 APHA	MH1125 / ISO 6271

#### **Typical properties:**

Property	Value
Density	1 kg/L
Flash point	24 °C
Hydroxyl content on solid	2.8%
Water content	max. 0.1 wt.%

### Solubility:

Soluble in aromatic solvent 100, aromatic solvent 150, xylene, toluene, acetone, ethyl acetate, n-butyl acetate, methoxy propyl acetate and methyl isobutyl ketone.

# Compatibility:

- >> Compatible with isocyanate resins: HDI-isocyanurate, HDI-biuret and other binders: Vinyl VAGH, nitrocellulose (ester soluble), majority of other Domacryl hydroxy resins.
- Limited compatibility with CAB 551-0.2.

## Applications:

- >> Highly reactive hydroxy acrylic resin intended for crosslinking with isocyanate resins.
- >> Fast hardness build-up.
- > Used for room temperature drying or forced drying of two-pack systems for automotive refinishing (top and clear coats) with excellent mechanical properties and superior outdoor durability.
- Supply form in butyl acetate is suitable for aromatic-free systems and is appropriate for high solid system at spraying viscosity.
- Crosslinking with aliphatic isocyanates is recommended for the formulation of non-yellowing finishing. Physical drying can be accelerated with the addition of CAB resins.

#### Storage:

The resin should be stored indoors in its original, unopened and undamaged container in a dry place at storage temperatures below 35 °C, for up to 12 months. Exposure to direct sunlight should be avoided.

#### **Disclaimer**

This data is based on experience, for its completeness, we assume no liability. As we take no influence on the processing, it lies within the obligation of the customer to test, whether it is suitable for the intended purpose, before using the product. Any change in the processing procedure, the environmental conditions or the failure to comply with instructions may unfavorably influence the result. This Technical Datasheet is available on our website at www.helios.si. Should there be any discrepancies between this document and the version that appears on the website, then the version on the Website will take precedence.

**TECHNICAL DATASHEET** 

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