

Product code: 418274

## DOMACRYL 522 60 X/MPA

### Hydroxy Acrylic Resin

#### Specification:

Property	Range	Method / According to standard
Non-volatile matter	59 - 61%	MH1155 / ISO 3251
Acid value on solid resin	18 - 25 mg KOH/g	MH1051 / ISO 2114
Hydroxyl value on solid resin	140 - 160 mg KOH/g	MH1052 / ISO 4629
Viscosity, 23 °C	4000 - 6000 mPa·s	MH1007 / ISO 3219
Colour	max. 100 APHA	MH1125 / ISO 6271

#### Typical properties:

Property	Value
Solvent ratio	Xylene / Methoxy propyl acetate = 2 / 1
Density	1 kg/L
Flash point	24 °C
Hydroxyl content on solid	4.5%
Water content	max. 0.1 wt.%

#### Solubility:

- » Soluble in xylene, toluene, acetone, ethyl acetate, n-butyl acetate, methoxy propyl acetate and methyl isobutyl ketone.
- » Limited solubility in aromatic solvent 100 and aromatic solvent 150.

#### Compatibility:

- » Compatible with isocyanate resins: HDI-isocyanurate, HDI-biuret, Desmodur L 75 and other binders: Vinyl VAGH, nitrocellulose (ester soluble), Domalkyd 5571, Domopol 6067 and majority of other Domacryl hydroxy resins.
- » Limited compatibility with CAB 551-0.2.

#### Applications:

- » Highly reactive hydroxy acrylic resin intended for crosslinking with isocyanate resins with a fast build-up of hardness.
- » Used for room temperature drying or forced drying two-pack systems for automotive refinishing (top and clear coats) with excellent mechanical properties, very good gloss retention and superior outdoor durability.
- » Crosslinking with aliphatic isocyanates is recommended for the formulation of non-yellowing finishing. Physical drying can be accelerated with the addition of CAB resins.

#### Storage:

The resin should be stored indoors in its original, unopened and undamaged container in a dry place at storage temperatures below 35 °C, for up to 12 months. Exposure to direct sunlight should be avoided.

#### Disclaimer

This data is based on experience, for its completeness, we assume no liability. As we take no influence on the processing, it lies within the obligation of the customer to test, whether it is suitable for the intended purpose, before using the product. Any change in the processing procedure, the environmental conditions or the failure to comply with instructions may unfavorably influence the result. This Technical Datasheet is available on our website at [www.helios.si](http://www.helios.si). Should there be any discrepancies between this document and the version that appears on the website, then the version on the Website will take precedence.

#### TECHNICAL DATASHEET

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