

Product code: 409813

DOMACRYL 521 60 X

Hydroxy Acrylic Resin

Specification:

Property	Range	Method / According to standard
Non-volatile matter	59 - 61%	MH1155 / ISO 3251
Acid value on solid resin	max. 10 mg KOH/g	MH1051 / ISO 2114
Hydroxyl value on solid resin	100 - 120 mg KOH/g	MH1052 / ISO 4629
Viscosity, 23 °C	1400 - 1800 mPa·s	MH1007 / ISO 3219
Colour	max. 100 APHA	MH1125 / ISO 6271

Typical properties:

Property	Value
Density	1 kg/L
Flash point	24 °C
Hydroxyl content on solid	3.3%
Water content	max. 0.1 wt.%

Solubility:

Soluble in aromatic solvent 100, aromatic solvent 150, xylene, toluene, acetone, ethyl acetate, n-butyl acetate, n-butanol, methoxy propyl acetate and methyl isobutyl ketone.

Compatibility:

- » Compatible with isocyanate resins: HDI-isocyanurate, HDI-biuret, Desmodur L 75 and other binders: nitrocellulose (ester soluble), melamine resins.
- » Limited compatibility with CAB 551-0.2.

Applications:

- » Domacryl 521 60 X is standard resin for crosslinking with isocyanate resins for two-component air drying protective top coats.
- » Enamels based on Domacryl 521 60 X gives films with good adhesion on different substrates, hardness, gloss and elasticity.
- » Suitable for two-component car repair top coats, agricultural machinery and high-grade industrial paints.
- » Crosslinking with aliphatic isocyanates is recommended for the formulation of non-yellowing finishing.

Storage:

The resin should be stored indoors in its original, unopened and undamaged container in a dry place at storage temperatures below 35 °C, for up to 12 months. Exposure to direct sunlight should be avoided.

Disclaimer

This data is based on experience, for its completeness, we assume no liability. As we take no influence on the processing, it lies within the obligation of the customer to test, whether it is suitable for the intended purpose, before using the product. Any change in the processing procedure, the environmental conditions or the failure to comply with instructions may unfavorably influence the result. This Technical Datasheet is available on our website at www.helios.si. Should there be any discrepancies between this document and the version that appears on the website, then the version on the Website will take precedence.

TECHNICAL DATASHEET

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Issue Date: March 2025

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